

Amendments to the Claims:

1. (Currently Amended) A method of forming a laminated material comprising the steps of corrugating a paper sheet while applying a liner to at least one side of the corrugated paper sheet, said liner being a pre-made laminate of a paper backing and a polyester film having a first side surface which is metalized and a second side surface which is corona treated.

2. (Original) The method of Claim 1 wherein the polyester film is a biaxially oriented metalized polyester film.

3. (Original) The method of Claim 1 wherein the liner is preheated prior to its application to the paper sheet.

4. (Original) The method of Claim 1 wherein the liner is heated by heating rollers and adhered to the paper sheet using a corrugation adhesive.

5. (Original) The method of Claim 1 wherein the liner is laminated to one side of the paper sheet as the paper sheet is fed from a series of corrugating rollers.

6. (Currently Amended) A method of forming a laminated material comprising the steps of corrugating a paper sheet while applying a liner to at least one side of the corrugated paper sheet, said liner being a pre-made laminate of a paper backing and a polyester film having a first side surface which is metalized and a second side surface which is chemically treated.

7. (Original) The method of Claim 6 wherein the polyester film is a biaxially oriented metalized polyester film.

8. (Original) The method of Claim 6 wherein the liner is preheated prior to its application to the paper sheet.

9. (Original) The method of Claim 6 wherein the liner is heated by heating rollers and adhered to the paper sheet using a corrugation adhesive.

10. (Original) The method of Claim 6 wherein the liner is laminated to one side of the paper sheet as the paper sheet is fed from a series of corrugating rollers.